

TYPE	Hardener for water borne, two pack polyurethane topcoat.
USE	The hardener is for use in the following product type: TEKNODUR AQUA 3393, TEKNODUR AQUA 3394, TEKNOCAT AQUA 1330-0X and TEKNOCOAT AQUA 1330-4X.

TECHNICAL DATA

Mixing ratio	The mixing ratio for the base coat and the hardener is stated on the base label. The base and hardener are mixed together and stirred mechanically thoroughly before application. The hardener is mixed to the base in one single pour. The stirring time should be at least 5 minutes. Inadequate stirring results in imperfect curing and impaired film properties. The product can also be used in two pack plants. Ready paint should be used within 3 hours from the mixing procedure otherwise the mixture becomes unfit for use.
Volatile organic compound (VOC)	See Safety Data Sheet.

DIRECTIONS FOR USE

Cleaning of equipment	Equipment: Clean with TEKNOSOLV 6220, TEKNOSOLV 6240 or TEKNOCLEAN 1960. Two pack plants please contact TEKNOS or equipment supplier: Clean the hardener with TEKNOSOLV 6220, TEKNOSOLV 6240 or TEKNOCLEAN 1960. One pack plants: Clean the mixing product with TEKNOSOLV 7030 or TEKNOCLEAN 1950.
Storage	Before opening and application the hardener must be temperate. It is important that the container is closed tightly after use as the hardener reacts to air humidity. The product must be stored frost-free.
HEALTH AND SAFETY	See Safety Data Sheet.
ADDITIONAL INFORMATION	Storage: See label. Store in a tightly closed container.

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